



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3023-1
Job Sheet 172790



Part No: D3023-1

Job Qty: 2 ea

Part Name: Back Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/7/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP C 02.01.23 Revised NG IPP Rev:D 08-04-16 now water jet DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/6/18	0.00	0.00	Start Up Waterjet		SC 8/04/02
100	Waterjet	2 pcs		3/6/18	0.34	1.08	Waterjet1		SC 8/04/02
110	QC	2 pcs		3/6/18	0.00	0.00	QC2 Waterjet-1		SC 8/04/02
120	QC	2 pcs		3/6/18	0.00	0.00	QC8-1		38
130	Brake NC	2 pcs		3/7/18	0.00	0.39	Brake NC 1		DAS-89 53
140	QC	2 pcs		3/7/18	0.00	0.00	QC5		38
180	Packaging	2 pcs		3/7/18	0.00	0.00	Packaging3		3-89 12
190	QC21-SA	2 Ea		3/7/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - 1-Cut as per Dwg D3023 ***grain direction along 28.100" ***
Descriptions: 180 - LOCATION: WA001

APR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.032	2024-T3 .032 Sheet	11.4000 sf (5.7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.032	11	54	0



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CANADA
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Container No: S057493



Part: D3023-1

Job No: 172790

Serial No/Batch: S057493

Revision:

Inspector:

Date: 04/02/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Back Panel	0.128Inches + 0.005 - 0.001	0.133 0.127	0.129	Diameter
2	Back Panel	0.191Inches + 0.005 - 0.001	0.196 0.190	0.193	Diameter
3	Back Panel	1.660Inches ± 0.010	1.670 1.650	1.662	
4	Back Panel	0.375Inches ± 0.010	0.385 0.365	0.376	
5	Back Panel	1.340Inches ± 0.010	1.350 1.330	1.341	
6	Back Panel	2.375Inches ± 0.010	2.385 2.365	2.377	
7	Back Panel	0.375Inches ± 0.010	0.385 0.365	0.378	
8	Back Panel	25.280Inches ± 0.030	25.310 25.250	25.28	
9	Back Panel	27.030Inches ± 0.030	27.060 27.000	27.031	
10	Back Panel	28.100Inches ± 0.030	28.130 28.070	28.100	
11	Back Panel	1.300Inches ± 0.030	1.330 1.270	1.300	
12	Back Panel	2.375Inches ± 0.010	2.385 2.365	2.376	
13	Back Panel	8.711Inches ± 0.010	8.721 8.701	8.712	
14	Back Panel	5.597Inches ± 0.010	5.607 5.587	5.599	
15	Back Panel	8.570Inches ± 0.030	8.600 8.540	8.573	
16	Back Panel	1.970Inches ± 0.010	1.980 1.960	1.972	
17	Back Panel	7.420Inches ± 0.030	7.450 7.390	7.425	
18	Back Panel	10.920Inches ± 0.030	10.950 10.890	10.92	
19	Back Panel	14.750Inches ± 0.030	14.780 14.720	14.75	

Plex 2/21/18 4:12 PM Dart.Gagnon.Michelle